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TOLERANCE ON:

DECIMIALS		ANGULAR
.X	± .130	± 5°
.XX	± .030	
.XXX	± .010	

BREAK OUTER EDGES .005/.020
BREAK HOLE EDGES .005 MAX
MACHINE FINISH 125 PER MIL-STD-10
SYMBOLS PER MIL-STD-8
CONCENTRICITY .006 TIR
SLOT & HOLES TO BE WITHIN .005 OF TRUE POSITION WHEN LOCATED ON COMMON CENTER LINE

PART NO.	13N04-27A	A/R
	USED ON	QTY.

DWG. NO. 99X2001-06

MATERIAL	HEAT TREAT	FINISH
GREASE		

DUPONT KRYTOX 240 AB OR 240 AC

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DRAWN	DATE	APPROVED	DATE
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