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B) THIS NOTICE SHALL BE MARKED ON ANY REPRODUCTION OF THESE DATA, IN WHOLE OR IN PART.

REVISION HISTORY

DCR	REV	ZONE	DESCRIPTION	DATE	BY	APV
58709	N		REDRAWN IN INVENTOR. ADDED -16 DFL TO SPECIFICATION CHART. UPDATED SPECIFICATION TAGS.	6/19/12	WR	BKS
58852	P		REMOVE -16 DFL SPEC.	09/30/14	WR	BSD
61185	Q		REDRAWN IN SOLIDWORKS. DOD-L-85645A WAS CANCELLED AND SUPERSEDED BY AMS 2530. AMS 2530 DOES NOT HAVE SEPARATE TYPES BUT IS THE SAME AS THE -04. -04 WAS DOD-L-85645 TYPE I. ADD NOTE 9.	8/18/2023	MST	MDB

NOTES:

- CERTIFICATIONS ARE TO BE TO THE RELEVANT SPECIFICATION TYPE AND CLASS INCLUDING REV. LEVEL, AMENDMENT, DEVIATION, ENGINEERING CHANGE ORDER AND CHANGE NOTICES. PARTS ARE NOT TO BE CERTIFIED TO THE MARATHONNORCO DRAWING NUMBER.
- REMOVED.
- USE ONLY PRODUCTS FROM CURRENT QUALIFIED PRODUCTS LIST.
- CUSTOMER APPROVED SOURCE REQUIRED.
- FOR CRES ALLOYS (SEE SPEC.).
- FOR COPPER ALLOYS (SEE SPEC.).
- FOR ALUMINUM ALLOYS EXCEPT 2024-T4 (SEE SPEC.).
- FOR TITANIUM ALLOYS (SEE SPEC.).
- PERMISSIBLE TO PROCESS IAW AMS2530.

SEE NOTE 9
SEE NOTES 4 & 5
SEE NOTES 4 & 6
SEE NOTES 4 & 7
SEE NOTE 3

SEE NOTES 4 & 5
SEE NOTES 4 & 8

Dash No.	Specification	TYPE	PRE-TREAT	CLASS	MAX OPER. TEMP.	THICKNESS
-01	AS 5272	I			400°F	(.0002/.0005)
-02	MIL-L-81329				750°F	(.0010/.0014)
-03	AS 5272	II			400°F	(.0002/.0005)
-04	DOD-L-85645A	I			900°F	(.000015/.00020)
-05	DOD-L-85645A	II			900°F	(0.0001 MAX)
-06	PS18021		D	16	400°F	(.0002/.0005)
-07	PS18021		E	16	400°F	(.0002/.0005)
-08	PS18021		F	15	275°F	(.0002/.0005)
-09	MIL-L-23398	I OR II			250°F	(.0002/.0005)
-10	EM6226				500°F	(.0008/.0012)
-11	EVERYLUBE R-75			(BLACK)	500°F	(.0008/.0010)
-12	EM6371				850°F	(.0002/.0005)
-13	PS18021		D	15	400°F	(.0002/.0005)
-14	PS18021		K	16	400°F	(.0002/.0005)
-15	EM6233				350°F	(.0005/.0010)
-16	REMOVED					

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION
		99X2002-()	DRY FILM LUBE SPEC.		

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:		CONTRACT NO.		MarathonNorco Aerospace, Inc. P.O. Box 8233 Waco, Texas 76712	
DECIMALS: .X ± .100 .XX ± .030 .XXX ± .010	ANGULAR: ± 1°	DIMENSIONS AND TOLERANCES IN ACCORDANCE WITH ASME Y14.5M-2009			
MACHINE FINISH 125/ AXIS CONCENTRIC TO .006 FIM SLOTS AND HOLES TO BE WITHIN .005 OF TRUE POSITION WHEN LOCATED ON COMMON CENTER LINE BREAK EDGES .005 - .010		INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.100-2013		DRY FILM LUBE SPEC.	
QTY	USED ON	DRAWN BY: KOSKELOWSKY	19860922		
APPLICATION		CHECKED BY:		SIZE B	CAGE CODE 08844
CALC. WT.		APPROVED BY: M. BARNES		DWG. NO. 99X2002-()	REV Q
		DO NOT SCALE DRAWING		SCALE: 1:1	RELEASE DATE:
				SHEET 1 OF 1	